



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 .000030 GOLD ON AREA D, .000100 - .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST
- 3 .000100 - .000200 BRIGHT TIN-LEAD OVER .000050 NICKEL ENTIRE POST
- 4. RECOMMENDED P.C.BOARD HOLE SIZE:

P C BOARD THICKNESS	PLATED HOLE SIZE	UNPLATED HOLE SIZE
.062	.034 ± .002	.036 ± .002
.093	.034 ± .002	.036 ± .002
.125	.034 ± .002	.036 ± .002
- 5 .000015 GOLD ON AREA D, .000100 - .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
- 6 DIMENSION PERTAINS TO THE LENGTH OF THE INTERFERENCE AREA OF THE STAR.
- 7 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 8 .000030 GOLD ON AREA D, .000100-.000200 MATTE TIN ON AREA F. ALL OVER .000050 NICKEL ENTIRE POST.
- 9 .000100-.000200 MATTE TIN OVER .000050 NICKEL ENTIRE PAST.
- 10 .000015 GOLD ON AREA D, .000100-.000200 MATTE TIN ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
- 11 ROHS 2002/95/EC COMPLIANT.

7	.245	10	.015	.080	.080	.230	.451	.071	.380	11	6-103577-9
	.235	10	.015	.080	.100	.185	.341	.071	.270	11	6-103577-7
	.283	9	.015	.080	.100	.185	.389	.071	.318	11	6-103577-5
	.318	10	.015	.080	.100	.200	.424	.071	.353	11	6-103577-3
	.235	9	-	-	-	-	.341	.071	.270	11	6-103577-1
	.283	9	-	-	-	-	.389	.071	.318	11	5-103577-9
	.318	9	-	-	-	-	.424	.071	.353	11	5-103577-7
	.235	8	.015	.080	.100	.185	.341	.071	.270	11	5-103577-5
	.283	8	.015	.080	.100	.185	.389	.071	.318	11	5-103577-3
	.318	8	.015	.080	.100	.200	.424	.071	.353	11	5-103577-1
7	.245	5	.015	.080	.080	.230	.451	.071	.380	11	1-103577-9
	.235	5	.015	.080	.100	.185	.341	.071	.270	11	1-103577-7
	.283	3	.015	.080	.100	.185	.389	.071	.318	11	1-103577-5
	.318	5	.015	.080	.100	.200	.424	.071	.353	11	1-103577-3
	.235	3	-	-	-	-	.341	.071	.270	11	1-103577-1
	.283	3	-	-	-	-	.389	.071	.318	11	103577-9
	.318	3	-	-	-	-	.424	.071	.353	11	103577-7
	.235	2	.015	.080	.100	.185	.341	.071	.270	11	103577-5
	.283	2	.015	.080	.100	.185	.389	.071	.318	11	103577-3
	.318	2	.015	.080	.100	.200	.424	.071	.353	11	103577-1
	MATING HEIGHT ABOVE BOARD (REF)	FINISH	G	F	E	D	C	B	A		ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± -
--------------------	--	-----------	-----------	-----------	--------------	-----------	------------

MATERIAL: BANDOLIER - BRASS; POST - PHOS BRONZE; FINISH: BANDOLIER - NONE; POST - SEE TABLE

APPROVED: R. FELICKER; DATE: 12SEP87; NAME: R. FELICKER; PRODUCT SPEC: -

APPROVED: G. DOUTY; DATE: 12AUG87; NAME: G. DOUTY

APPROVED: R. FELICKER; DATE: 12SEP87; NAME: R. FELICKER

SIZE: A1; CASE CODE: 00779; DRAWING NO: 103577; WEIGHT: -

CUSTOMER DRAWING; SCALE: 10:1; SHEET: 1 OF 1; REV: G1

tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608